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Engineering The Principles of Engineering Materials*

*A core text for first year modules in Engineering Materials and  
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*engineering practice. A comprehensive materials technology text for first year engineering students, Technology of Engineering Materials provides all the essential information required for application in real-life engineering practice. In line with the philosophy of the IIE Core Textbook Series, a uniquely student-centred approach to the subject is given. The principles and practical considerations that underlie the informed selection of materials in mechanical and production engineering are introduced in an easily accessible format, through case studies, assignments and knowledge-check questions, all designed to aid student learning. Practical application of the subject within an engineering context is stressed throughout. This book is tailored to be used on a wide range of introductory courses at first degree and HND level. As with all texts in the IIE Core Textbook Series, an interactive style brings the subject to life with activities and case studies rather than pages of theory alone. Key numerical and statistical techniques are introduced through Maths in Action panels located within the main text. The content has been carefully matched to a variety of first year degree modules including IEng and other BSc / BEng Engineering and Technology courses. Lecturers will find the breadth of material covered gears the book towards a flexible style of use, which can be tailored to their syllabus. This essential text is part of the IIE textbook series from Butterworth Heinemann - textbooks to form the strong practical, business and academic foundations for the professional development of tomorrow's incorporated engineers. ·Content matched to requirements of a wide range of undergraduate modules within Engineering and Technology courses ·Practical text featuring worked examples, case studies, assignments and knowledge-check questions throughout. ·Breadth of coverage to enable tutors to tailor the book's use to suit their particular syllabus. Constitutive Modeling of Engineering Materials provides an extensive theoretical overview of elastic, plastic, damage, and fracture models, giving readers the foundational knowledge needed to successfully apply them to and solve common engineering material problems.*

*Particular attention is given to inverse analysis, parameter identification, and the numerical implementation of models with the finite element method. Application in practice is discussed in detail, showing examples of working computer programs for simple constitutive behaviors. Examples explore the important components of material modeling which form the building blocks of any complex constitutive behavior. Addresses complex behaviors in a wide range of materials, from polymers, to metals and shape memory alloys Covers constitutive models with both small and large deformations Provides detailed examples of computer implementations for material models This comprehensive, up-to-date text has balance coverage of the fundamentals of materials and processes, its analytical approaches, and its applications in manufacturing engineering. Explaining principles underlying the main micromachining practices currently being used and developed in industrial countries around the world, Micromachining of Engineering Materials outlines advances in material removal that have led to micromachining, discusses procedures for precise measurement, includes molecular-level theories, describes vaporizing workpiece material with spark discharges and photon light energy, examines mask-based and maskless anodic dissolution processes, investigates nanomachining by firing ions at surfaces to remove groups of atoms, analyzes the conversion of kinetic to thermal energy through a controlled fine-focused beam of electrons, and more. An introduction to the structure-property relationships of engineering materials. The book has been thoroughly revised. Several new articles have been added, specifically, in chapters in mortar , Concrete , Paint: Varnishes, Distempers and Antitermite treatment to make the book to still more comprehensive and a useful unit for the students preparing for the examination in the subject. This book provides an invaluable reference of materials engineering written for a broad audience in an engaging, effective way. Several stories explain how perseverance and organized research helps to discover new processes for making important materials and how new materials with unmatched properties are*

*theoretically conceived, tested in the laboratory, mass produced and deployed for the benefit of all. This book provides a welcome introduction to how advances are made in the world of materials that sustain and define our contemporary standard of living. Suitable for trained materials scientists and the educated layman with an appreciation of engineering, the book will be especially appealing to the young materials engineer, for whom it will serve as a long-term reference due to its clear and rigorous illustration of the field's essential features. Newnes Engineering Materials Pocket Book is a guidebook that provides a concise discussion on the various materials used in engineering. The coverage of the book includes ferrous and non-ferrous metals, polymeric materials, and ceramics and composites. The text first presents the terminology, and then proceeds to covering the test methods. The next nine chapters discuss the properties of various engineering materials, including copper, magnesium, nickel, and titanium. Next, the book presents the comparative properties table and materials index. The book will be of great use to both students and practitioners of engineering, especially materials engineering. This book gives a broad introduction to the properties of materials used in engineering applications and is intended to provide a course in engineering materials for engineering students with no previous background in the subject. Engineering disasters are frequently caused by the misuse of materials and so it is vital that every engineer should understand the properties of these materials, their limitations and how to select materials which best fit the demands of his design. The chapters are arranged in groups, each group describing a particular class of properties: the Elastic Moduli; the Fracture Toughness; Resistance to Corrosion; and so forth. Each group of chapters starts by defining the property, describing how it is measured, and providing a table of data for solving problems involving the selection and use of materials. Then the basic science underlying each property is examined to provide the knowledge with which to design materials with better properties. Each chapter group ends with a case study of practical application and*

each chapter ends with a list of books for further reading. To further aid the student, there are sets of examples (with answers) at the end of the book intended to consolidate or develop a particular point covered in the text. There is also a list of useful aids and demonstrations (including how to prepare them) in order to facilitate teaching of the material. Materials are the foundation of technology. As such, most universities provide engineering undergraduates with the fundamental concepts of materials science, including crystal structures, imperfections, phase diagrams, materials processing, and materials properties. Few, however, offer the practical, applications-oriented background that their students need. *Selection and Use of Engineering Materials, Second Edition* covers the substantial development in the selection and application of materials and of associated materials. This book is organized into four parts encompassing 20 chapters that also consider the advances in materials databases and computer programs. The first part deals with the motivation, cost basis, service requirements, failure analysis, specifications, and quality control of engineering materials. The second part describes the mechanical properties of these materials, including static strength, toughness, stiffness, fatigue, creep, and temperature resistance. The third part examines the selection requirements for surface durability, such as corrosion and wear resistance. This part also explores the relationship between materials selection and materials processing, as well as the formalization of selection procedures. The fourth part provides some case studies in materials selection. This book will prove useful to materials scientists and practicing engineers. *Materials, Fourth Edition: Engineering, Science, Processing and Design* is the essential materials engineering text for students who need to develop an understanding of materials properties and selection for engineering applications. Taking a unique, design-led approach that is broader in scope than other texts, the book meets the curriculum needs of a wide variety of courses in the materials and design field, including *Introduction to Materials Science and Engineering, Engineering*

*Materials, Materials Selection and Processing, and Behavior of Materials. This new edition retains its design-led focus and strong emphasis on visual communication while also expanding its coverage of material properties, in particular, non-metals. Provides a design-led approach that motivates and engages students in the study of materials science and engineering through real-life case studies and illustrative applications Highly visual full color graphics facilitate an understanding of materials concepts and properties Presents chapters on materials selection, design and fundamentals, thus helping students understand specific fundamentals in the design process Includes a solutions manual, lecture slides, online image bank and materials selection charts for use in class handouts or lecture presentations Readers can now prepare for civil engineering challenges while gaining a broad overview of the materials they will use in their studies and careers with the unique content found in CIVIL ENGINEERING MATERIALS. This invaluable book covers traditional materials, such as concrete, steel, timber, and soils, and also explores non-traditional materials, such as synthetics and industrial-by-products. Using numerous practical examples and straight-forward explanations, readers can gain a full understanding of the characteristics and behavior of various materials, how they interact, and how to best utilize and combine traditional and non-traditional materials. In addition to detailing the effective use of civil engineering materials, the book highlights issues related to sustainability to give readers a broader context of how materials are used in contemporary applications.*

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*Materials for Engineering provides a straightforward introduction for pre-degree level students and technician engineers. A clear, accessible text is supported by learning summaries, examples and practice questions. This book is designed to help students develop a clear understanding of:*

- \* Properties and testing of materials*
- \* The relationship of the properties and structure of materials*
- \* How properties change with*

*modifications in composition, structure and processing \* The selection of materials for a wide range of engineering applications The second edition includes a new chapter on the identification and classification of materials. New and expanded sections include durability, electrical testing, thermal expansion, links between properties and processes, and examples of the selection of materials. A greater range of property data is also included. The coverage of Materials for Engineering has been matched to the requirements of the new specifications for the Advanced GNVQ compulsory unit, and remains the standard text for BTEC National. Constitutive Equations for Engineering Materials, Volume 1: Elasticity and Modeling, Revised Edition focuses on theories on elasticity and plasticity of engineering materials. The book first discusses vectors and tensors. Coordinate systems, vector algebra, scalar products, vector products, transformation of coordinates, indicial notation and summation convention, and triple products are then discussed. The text also ponders on analysis of stress and strain and presents numerical analysis. The book then discusses elastic stress-strain relations. Basic assumptions; need for elastic models; isotropic linear stress-strain relations; principle of virtual work; strain energy and complementary energy density in elastic solids; and incremental relations grounded on secant moduli are described. The text also explains linear elasticity and failure criteria for concrete and non-linear elasticity and hypoelastic models for concrete. The selection further tackles soil elasticity and failure criteria. Mechanical behavior of soils; failure criteria of soils; and incremental stress-strain models based on modification of the isotropic linear elastic formulation are considered. The text is a good source of data for readers interested in studying the elasticity and plasticity of engineering materials. This book explores the structure-property-process relationship of biomaterials from engineering and biomedical perspectives, and the potential of bio-inspired materials and their applications. A large variety of natural materials with outstanding physical and mechanical properties have appeared in the course of evolution. From a bio-inspired viewpoint,*

*materials design requires a novel and highly cross disciplinary approach. Considerable benefits can be gained by providing an integrated approach using bio-inspiration with materials science and engineering. The book is divided into three parts; Part One focuses on mechanical aspects, dealing with conventional material properties: strength, toughness, hardness, wear resistance, impact resistance, self-healing, adhesion, and adaptation and morphing. Part Two focuses on functional materials with unique capabilities, such as self-cleaning, stimuli-response, structural color, anti-reflective materials, catalytic materials for clean energy conversion and storage, and other related topics. Part Three describes how to mimic natural materials processes to synthesize materials with low cost, efficient and environmentally friendly approaches. For each chapter, the approach is to describe situations in nature first and then biomimetic materials, fulfilling the need for an interdisciplinary approach which overlaps both engineering and materials science. The unique design of this book provides many helpful features for a sound and proven approach to learning about modern materials science and technology. Interesting case studies, applications, and illustrations, with numerous sample problems and activities, have been provided to facilitate the learning process. The book's extensive index and handy tables qualifies it as a useful "ready reference", on the job or elsewhere. You will learn about engineering materials and many associated topics through an integrated approach centering around innovative trends in design and manufacturing that often focus on environmentally friendly processes and products. Special strategies and clear explanations clarify the relationships among the major facets of materials technology. Designed for the general engineering student, Introduction to Engineering Materials, Second Edition focuses on materials basics and provides a solid foundation for the non-materials major to understand the properties and limitations of materials. Easy to read and understand, it teaches the beginning engineer what to look for in a particular material, offers examples of materials usage, and presents a balanced view of*



*theory and science alongside the practical and technical applications of material science. Completely revised and updated, this second edition describes the fundamental science needed to classify and choose materials based on the limitations of their properties in terms of temperature, strength, ductility, corrosion, and physical behavior. The authors emphasize materials processing, selection, and property measurement methods, and take a comparative look at the mechanical properties of various classes of materials. Chapters include discussions of atomic structure and bonds, imperfections in crystalline materials, ceramics, polymers, composites, electronic materials, environmental degradation, materials selection, optical materials, and semiconductor processing. Filled with case studies to bring industrial applications into perspective with the material being discussed, the text also includes a pictorial approach to illustrate the fabrication of a composite. Consolidating relevant topics into a logical teaching sequence, Introduction to Engineering Materials, Second Edition provides a concise source of useful information that can be easily translated to the working environment and prepares the new engineer to make educated materials selections in future industrial applications. How do engineering materials deform when bearing mechanical loads? To answer this crucial question, the book bridges the gap between continuum mechanics and materials science. The different kinds of material deformation are explained in detail. The book also discusses the physical processes occurring during the deformation of all classes of engineering materials and shows how these materials can be strengthened to meet the design requirements. It provides the knowledge needed in selecting the appropriate engineering material for a certain design problem. This book is both a valuable textbook and a useful reference for graduate students and practising engineers. Textbook on the mechanics and strength of materials. Illus. The Science and Engineering of Materials Sixth Edition describes the foundations and applications of materials science as predicated upon the structure-processing-properties paradigm with the goal of providing*

*enough science so that the reader may understand basic materials phenomena, and enough engineering to prepare a wide range of students for competent professional practice. By selecting the appropriate topics from the wealth of material provided in The Science and Engineering of Materials, instructors can emphasize materials, provide a general overview, concentrate on mechanical behavior, or focus on physical properties. Since the book has more material than is needed for a one-semester course, students will also have a useful reference for subsequent courses in manufacturing, materials, design, or materials selection.*

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*Civil Engineering Materials: Introduction and Laboratory Testing discusses the properties, characterization procedures, and analysis techniques of primary civil engineering materials. It presents the latest design considerations and uses of engineering materials as well as theories for fully understanding them through numerous worked mathematical examples. The book also includes important laboratory tests which are clearly described in a step-by-step manner and further illustrated by high-quality figures. Also, analysis equations and their applications are presented with appropriate examples and relevant practice problems, including Fundamentals of Engineering (FE) styled questions as well those found on the American Concrete Institute (ACI) Concrete Field Testing Technician - Grade I certification exam.*

*Features: Includes numerous worked examples to illustrate the theories presented Presents Fundamentals of Engineering (FE) examination sample questions in each chapter Reviews the ACI Concrete Field Testing Technician - Grade I certification exam Utilizes the latest laboratory testing standards and practices Includes additional resources for instructors teaching related courses This book is intended for students in civil engineering, construction engineering, civil engineering technology, construction management engineering technology, and construction management programs. This book presents the theoretical concepts of*

*stress and strain, as well as the strengthening and fracture mechanisms of engineering materials in an accessible level for non-expert readers, but without losing scientific rigor. This volume fills the gap between the specialized books on mechanical behavior, physical metallurgy and material science and engineering books on strength of materials, structural design and materials failure. Therefore it is intended for college students and practicing engineers that are learning for the first time the mechanical behavior and failure of engineering materials or wish to deepen their understanding on these topics. The book includes specific topics seldom covered in other books, such as: how to determine a state of stress, the relation between stress definition and mechanical design, or the theory behind the methods included in industrial standards to assess defects or to determine fatigue life. The emphasis is put into the link between scientific knowledge and practical applications, including solved problems of the main topics, such as stress and strain calculation. Mohr's Circle, yield criteria, fracture mechanics, fatigue and creep life prediction. The volume covers both the original findings in the field of mechanical behavior of engineering materials, and the most recent and widely accepted theories and techniques applied to this topic. At the beginning of some selected topics that by the author's judgement are transcendental for this field of study, the prime references are given, as well as a brief biographical semblance of those who were the pioneers or original contributors. Finally, the intention of this book is to be a textbook for undergraduate and graduate courses on Mechanical Behavior, Mechanical Metallurgy and Materials Science, as well as a consulting and/or training material for practicing engineers in industry that deal with mechanical design, materials selection, material processing, structural integrity assessment, and for researchers that incursion for the first time in the topics covered in this book. Civil Engineering Materials explains why construction materials behave the way they do. It covers the construction materials content for undergraduate courses in civil engineering and related subjects and*

*serves as a valuable reference for professionals working in the construction industry. The book concentrates on demonstrating methods to obtain, analyse and use information rather than focusing on presenting large amounts of data. Beginning with basic properties of materials, it moves on to more complex areas such as the theory of concrete durability and corrosion of steel. Discusses the broad scope of traditional, emerging, and non-structural materials Explains what material properties such as specific heat, thermal conductivity and electrical resistivity are and how they can be used to calculate the performance of construction materials. Contains numerous worked examples with detailed solutions that provide precise references to the relevant equations in the text. Includes a detailed section on how to write reports as well as a full section on how to use and interpret publications, giving students and early career professionals valuable practical guidance. A one-stop desk reference, for engineers involved in the use of engineered materials across engineering and electronics, this book will not gather dust on the shelf. It brings together the essential professional reference content from leading international contributors in the field. Material ranges from basic to advanced topics, including materials and process selection and explanations of properties of metals, ceramics, plastics and composites. A hard-working desk reference, providing all the essential material needed by engineers on a day-to-day basis Fundamentals, key techniques, engineering best practice and rules-of-thumb together in one quick-reference sourcebook Definitive content by the leading authors in the field, including Michael Ashby, Robert Messler, Rajiv Asthana and R.J. Crawford This volume contains papers from the 9th International Conference on Key Engineering Materials (9th ICKEM 2019). The 2019 edition of the ICKEM conference was held in Oxford University, the United Kingdom on Mar. 29 - Apr. 1, 2019. The collected papers are focused on research in the areas of biomaterials, novel composite and polymer materials, ceramics, steel, alloys, building materials, materials processing technology, material performance analysis, and engineering*

*evaluation. The complete guide to understanding and using lasers in material processing! Lasers are now an integral part of modern society, providing extraordinary opportunities for innovation in an ever-widening range of material processing and manufacturing applications. The study of laser material processing is a core element of many materials and manufacturing courses at undergraduate and postgraduate level. As a consequence, there is now a vast amount of research on the theory and application of lasers to be absorbed by students, industrial researchers, practising engineers and production managers. Written by an acknowledged expert in the field with over twenty years' experience in laser processing, John Ion distils cutting-edge information and research into a single key text. Essential for anyone studying or working with lasers, Laser Processing of Engineering Materials provides a clear explanation of the underlying principles, including physics, chemistry and materials science, along with a framework of available laser processes and their distinguishing features and variables. This book delivers the knowledge needed to understand and apply lasers to the processing of engineering materials, and is highly recommended as a valuable guide to this revolutionary manufacturing technology. The first single volume text that treats this core engineering subject in a systematic manner Covers the principles, practice and application of lasers in all contemporary industrial processes; packed with examples, materials data and analysis, and modelling techniques An undergraduate text for engineers studying materials science, this book deals with the basic principles in a simple yet meaningful manner. Updated throughout and with new diagrams and photographs in this fourth edition, this continues to be a popular text with students and lecturers alike. "This new edition of Manufacturing Processes for Engineering Materials continues its tradition of balanced and comprehensive coverage of relevant engineering fundamentals, mathematical analysis, and traditional as well as advanced applications of manufacturing processes and operations. Updated and thoroughly edited for improved readability and clarity, this book is written mainly for*

*students in mechanical, industrial, and metallurgical and materials engineering programs. The text continually emphasizes the important interactions among a wide variety of technical disciplines and the economics of manufacturing operations in an increasingly competitive global marketplace."--BOOK JACKET. Milton Ohring's Engineering Materials Science integrates the scientific nature and modern applications of all classes of engineering materials. This comprehensive, introductory textbook will provide undergraduate engineering students with the fundamental background needed to understand the science of structure–property relationships, as well as address the engineering concerns of materials selection in design, processing materials into useful products, and how material degrade and fail in service. Specific topics include: physical and electronic structure; thermodynamics and kinetics; processing; mechanical, electrical, magnetic, and optical properties; degradation; and failure and reliability. The book offers superior coverage of electrical, optical, and magnetic materials than competing text. The author has taught introductory courses in material science and engineering both in academia and industry (AT&T Bell Laboratories) and has also written the well-received book, The Material Science of Thin Films (Academic Press). This brief provides guidance for the application of cohesive models to determine damage and fracture in materials and structural components. This can be done for configurations with or without a pre-existing crack. Although the brief addresses structural behaviour, the methods described herein may also be applied to any deformation induced material damage and failure, e.g. those occurring during manufacturing processes. The methods described are applicable to the behaviour of ductile metallic materials and structural components made thereof. Hints are also given for applying the cohesive model to other materials. The book presents research papers presented by academicians, researchers, and practicing structural engineers from India and abroad in the recently held Structural Engineering Convention (SEC) 2014 at Indian Institute of Technology Delhi during 22 – 24*

December 2014. The book is divided into three volumes and encompasses multidisciplinary areas within structural engineering, such as earthquake engineering and structural dynamics, structural mechanics, finite element methods, structural vibration control, advanced cementitious and composite materials, bridge engineering, and soil-structure interaction. *Advances in Structural Engineering* is a useful reference material for structural engineering fraternity including undergraduate and postgraduate students, academicians, researchers and practicing engineers. This third edition of what has become a modern classic presents a lively overview of Materials Science which is ideal for students of Structural Engineering. It contains chapters on the structure of engineering materials, the determination of mechanical properties, metals and alloys, glasses and ceramics, organic polymeric materials and composite materials. It contains a section with thought-provoking questions as well as a series of useful appendices. Tabulated data in the body of the text, and the appendices, have been selected to increase the value of Materials for engineering as a permanent source of reference to readers throughout their professional lives. The second edition was awarded Choice's Outstanding Academic Title award in 2003. This third edition includes new information on emerging topics and updated reading lists. *Synthetic Engineering Materials and Nanotechnology* covers the latest research and developments of synthetic processes, materials, applications and technologies. In addition, innovations in synthetic engineering materials techniques are analyzed. Each chapter addresses key concepts, properties and applications of important categories of synthetic materials, including metals alloys, polymers, composites, rubbers, oils and foams. Advances in nanomaterials produced by synthetic engineering methods are also considered, including ceramic, carbon, metal oxide, composite, and membrane-derived nanomaterials. The primary synthetic engineering materials techniques covered include thermo-mechanical, chemical, physiochemical, electrochemical, bottom-up, hybrid and biological

*methods. This book is suitable for early career researchers in academia and R&D in areas such as materials science and engineering, mechanical engineering and chemical engineering. Provides the fundamentals on materials produced through synthetic engineering methods, including their properties, experimental and characterization techniques, and applications Reviews the advances of synthetic engineering methods for nanomaterials applications, including electrospinning, atomic layer deposition, ion implantation, bottom-up, hybrid strategies, and more Includes numerous, real-world examples and case studies to apply the fundamental concepts to experiments and real-world applications Provides a thorough explanation of the basic properties of materials; of how these can be controlled by processing; of how materials are formed, joined and finished; and of the chain of reasoning that leads to a successful choice of material for a particular application. The materials covered are grouped into four classes: metals, ceramics, polymers and composites. Each class is studied in turn, identifying the families of materials in the class, the microstructural features, the processes or treatments used to obtain a particular structure and their design applications. The text is supplemented by practical case studies and example problems with answers, and a valuable programmed learning course on phase diagrams. Engineering Materials Technology, Second Edition discusses the underlying principles of materials selection in mechanical and production engineering. The book is comprised of 20 chapters that are organized into five parts. The text first covers the structure of materials, such as metals, alloys, and non-metals. The second part deals with the properties of materials, which include fracture, fatigue, and creep. The third and fourth parts discuss the characteristics of metals and non-metals, respectively. The last part deals with the selection process; this part takes into consideration the various properties of materials and the processes it goes through. The book will be of great use to students and practitioners of mechanical and production engineering. This renowned text has provided many*



*thousands of students with an easily accessible introduction to the wide ranging subject area of materials engineering and manufacturing processes for over thirty years. Avoiding the excessive technical jargon and mathematical complexity so often found in textbooks for this subject, and retaining the practical down-to-earth approach for which this book is noted, Materials for Engineers and Technicians is now thoroughly updated and fully in line with current syllabus requirements. Offering a comprehensive guide to materials used by engineers, their applications and selection in a single volume, the fourth edition focuses on applications and selection – reflecting the increased emphasis on this aspect of materials engineering now seen within current vocational and university courses. Materials properties and relevance to particular uses are addressed in detail from the outset, with all subsequent chapters linking back to these essential concepts. Detailed discussion of examples of materials, and additional applications of processes have been incorporated throughout the text, with expanded sections addressing the causes of failure as this relates to material selection. Updated sections in the fourth edition provide a wider ranging discussion of titanium, printed-circuit-board materials and production, silicon chip production, and the applications and forms of modern composite materials. This new edition has been matched closely to the relevant units of the BTEC Higher National Engineering program, as well as catering fully for the requirements of a Level 3 audience. Students of BTEC Nationals will find that the new edition structure covers all the essential topics required for their courses in the early chapters (chapters 1 – 8). Those students following higher level qualifications (HNC / D Engineering, and first year undergraduate Engineering Materials modules within Mechanical, Manufacturing Systems and also Electrical & Electronic Engineering degree courses) will find additional more advanced topics are addressed in the second half of the book. In addition to meeting the requirements of vocational and undergraduate engineering syllabuses, this text will also prove a valuable desktop reference for professional engineers working in*

*product design, who require a quick source of information on materials and manufacturing processes. Engineering Materials 2 is a best-selling stand-alone text in its own right for more advanced students of materials science and mechanical engineering, and is the follow-up to its renowned companion text, Engineering Materials 1: An Introduction to Properties, Applications & Design . This book develops a detailed understanding of the fundamental properties of engineering materials, how they are controlled by processing, formed, joined and finished, and how all of these factors influence the selection and design of materials in real-world engineering applications. \* One of the best-selling materials properties texts; companion text to Ashby & Jones' 'Engineering Materials 1: An Introduction to their Properties and Applications' book \* New student friendly format, with enhanced pedagogy including more case studies, worked examples, student questions and a full instructor's manual \* World-renowned author team In the manufacturing industries, despite the development and improvement of metal forming processes, a great deal of reliance is still placed on metal cutting processes and this will continue into the foreseeable future. Thus, there will continue to be a requirement for the development of improved cutting tool materials, workpiece materials, cutting fluids and testing methods; collectively this activity can be described as improving machinability. Machinability is a parameter which in many ways is vague, sometimes qualitative and very often misunderstood. The purpose of this text is to give a broad understanding of the concept, methods of assessment and ways of improving machinability to the manufacturing engineer, the metallurgist and the materials scientist. The text should also be of interest to those engaged in research in manufacturing engineering and metal cutting. The text, of necessity, does not attempt to give detailed information about the machining characteristics of a wide range of tool and workpiece materials. It is felt that this is beyond the scope of the book and is best left to other sources, such as machinability data banks and the Machining Handbook\*, whose main objective is to present this kind of information.*

*It is hoped that the reader will be able to progress logically from the fundamental aspects of the metal cutting process to the sections on the more specific topics of machinability including machinability testing and the properties of tool and workpiece materials which affect their machining performance.*

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